

method of production of a high strength  $\alpha+\beta$  titanium alloy  
pipe characterized by cold forming a high strength  $\alpha+\beta$   
titanium alloy plate of a thickness of at least 6 mm into a  
tubular shape by a method comprising U-shape press bending  
into a U-shape and further O-shape pressing into an O-shape or  
a method comprising a press-bending method and welding  
together the abutted plate edges--.

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